

### **ESHA Research**

ESHA Research was established in 1981 as one of the very first nutrition software solutions. Today, ESHA's suite of nutritional software products, services, and databases are recognized as the industry's top choice for food and supplement formulation, recipe development, labeling, nutritional analysis, and regulatory compliance.

#### **ESHA Solutions**

- Genesis R&D® Food Formulation
- Genesis R&D® Supplement Formulation
- Food Processor® Nutrition & Diet Analysis
- Consulting Services

Our mission is to help remove the complexity of product development and regulatory compliance for the food, beverage, and supplement industries through software, services, and nutritional databases.

### Genesis R&D Foods



Genesis R&D Foods, first released in 1991, is designed to help users manage processes, overcome industry challenges, and meet federal requirements. Industry professionals use Genesis R&D for quick and accurate nutrient evaluation, virtual product development, nutrition labeling, and regulatory compliance.

- Product Development
- Formulation Analysis
- Menu Analysis
- Reporting
- Regulatory Compliance



# **Upcoming Webinars**



#### March 10, 2021 | Genesis R&D Foods 101 – Part 3: Ingredient Statements

During this webinar, we will provide an overview of the FDA's ingredient statement requirements and demonstrate how to modify the automatically generated ingredient list in Genesis R&D. We will also discuss best practices and common mistakes.

#### April 14, 2021 | Genesis R&D Foods 101 – Part 4: Allergens

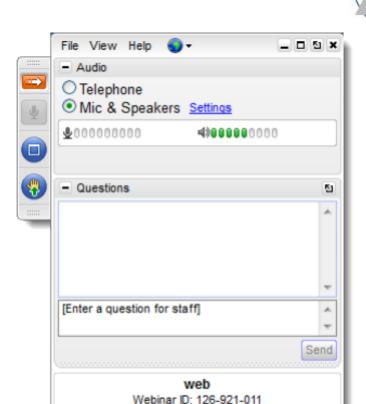
During this webinar, we will demonstrate how to modify your allergen statement and discuss best practices for compliance when working with the Allergen features in Genesis R&D.

To view archived webinars or sign up to receive notifications, visit: <a href="https://www.esha.com/news-events/webinars">www.esha.com/news-events/webinars</a>

### Please Note!

- √ The webinar is being recorded
- ✓ All webinars available on our website
- ✓ Submit your questions in the GoToWebinar control panel
- ✓ We'll email a copy of the recording and the slides following the webinar





**GoTo**Webinar

# What We'll Cover Today

- Entering Recipes in Genesis R&D
- Setting Serving Size and RACC
- Reviewing Recipes
- Take a Look at the Label
- Best Practices for Organizing and Documenting your Recipes
- Q&A



### Recipes



Working with Recipes is one of the foundational functions of Genesis R&D

- Build Recipes from Ingredients
- Entering serving size
- View analyses in various reports and formats
- Create Nutrition Facts labels



# Recipe Analysis

- Enter your supplier ingredients or use ESHA Database items
- Select ingredients that most accurately represent your finished product
- Consider processes in the preparation of the food that might affect the nutritional content of the finished product
- Batch size any size, large or small
  - Standard batch per your manufacturing
  - Per serving
  - By Percent of ingredients: 100g = 100%



8 servings per container

Serving size

1 slice (59g)

Amount per serving

**Calories** 

180

35%

Calories	100
%	Daily Value*
Total Fat 6g	8%
Saturated Fat 4g	20%
Trans Fat 0g	
Cholesterol 25mg	8%
Sodium 190mg	8%
Total Carbohydrate 30g	11%
Dietary Fiber 1g	4%
Total Sugars 15g	
Includes 14g Added Suga	ars <b>28</b> %
Protein 3g	
Vitamin D 0mcg	0%
Calcium 55mg	4%
ron 2mg	10%

\*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet.

Potassium 1750mg



### Serving Size & RACC

- Reference Amounts Customarily Consumed
- 21 CFR 101.12
- Updated for 2016 labeling
- Identify the RACC Product Category that best describes your product
- Use the RACC as the basis to determine your serving size
- Your serving size may or may not exactly match the RACC



TABLE 2—REFERENCE AMOUNTS CUSTOMARILY CONSUMED PER EATING OCCASION: GENERAL FOOD SUPPLY 123

Product category		Reference amount	Label statement <sup>4</sup>
Bakery Products:			
Bagels, toaster p (excluding Englis		110 g	_piece(s) (_g)
sticks, soft pretze	nts, tortillas, soft bread els, corn bread, hush crumpets, English	55 g	_piece(s) (_g)
Breads (excludin	g sweet quick type), rolls	50 g	_piece(s) (_g) for sliced bread and distinct pieces (e.g., rolls); 2 oz (56 g/_inch slice) for unsliced bread
Bread sticks—se	e crackers		
	—see bagels, toaster (excluding English		
Brownies		40 g	_piece(s) (_g) for distinct pieces; fractional slice (_g) for bulk
pineapple upside and vegetable ca equal to 35 perce	ght (cheese cake; e-down cake; fruit, nut, ikes with more than or ent of the finished weight vegetables or any of ons) <sup>5</sup>	125 g	_piece(s) (_g) for distinct pieces (e.g., sliced or individually packaged products); _fractional slice (_g) for large discrete units
leavened cake w filling except tho weight cake; frui	veight (chemically ith or without icing or se classified as light t, nut, and vegetable an 35 percent of the	80 g	_piece(s) (_g) for distinct pieces (e.g., cupcake); _fractional slice (_g) for large discrete units

# Adjustments

- Fine-tune analyses
- Moisture Adjustment
  - Loss or Target
- Nutrient Override
  - From lab analysis or known factors



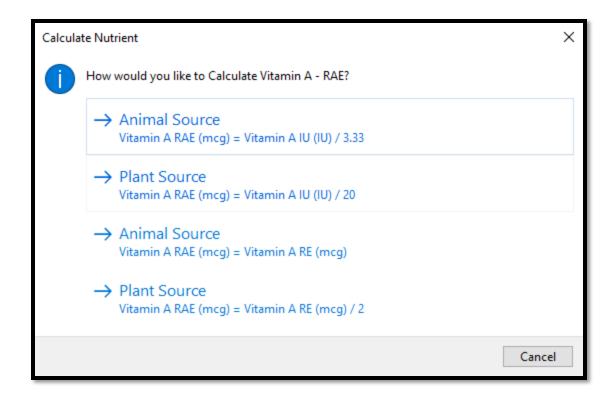


### **Nutrient Calculator**



# Assists in converting nutrients from one unit to another

- Carbohydrates, Carbohydrates (Available)
- U.S. Dietary Fiber fields
- Vitamin A
- Vitamin B3/Niacin, Tryptophan
- Vitamin D
- Vitamin E
- Folate/Folic Acid
- Salt, Sodium



# **Available Carbohydrates**



- Available Carbohydrates is used to report Carbohydrates on EU and Mexico Labels
- Available Carbohydrates = Total Carbohydrates Total Dietary Fiber
- ESHA Database items report Available Carbohydrates if the Total Dietary Fiber field is populated
  - FDA 2016 Dietary Fiber definition affects the reporting of Total Dietary Fiber
  - If a food or ingredient only reports Dietary Fiber (2016) per the 2016 definition and Total Dietary Fiber cannot be determined, then the Total Dietary Fiber field is blank

When entering ingredients in your Genesis R&D, use the Nutrient Calculator tool
to populate the Available Carbohydrates field

### **Dietary Fiber**

#### **Total Dietary Fiber**

- Used for general entry of dietary fiber
- Used to calculate
   Available Carbohydrates
- Used on labels that are not U.S. 2016

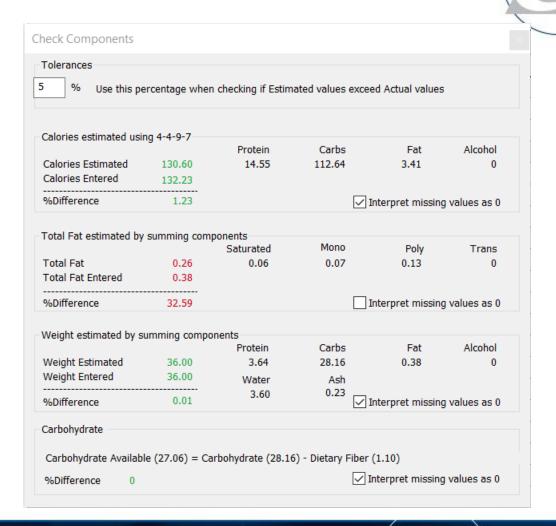
### **Dietary Fiber (2016)**

Used specifically for U.S.
 2016 label per FDA
 beneficial dietary fiber
 definition

Recipe	Selected Nutrients to View: Label - US 2016 Mand * %DV based on US Label 2016 standards.	atory		
Nutrients	Nutrient values based on 56.00 grams			
Measures	Nutrients	Value	% DV*	Overrid
Brix Calculation	Carbohydrates (g)	43.80	15.93	
Cost	Carbohydrate (Available) (g)	42.09		
Groups	Starch (g)	0		
Attributes	Total Dietary Fiber (g)	1.71		
Compare To	Total Soluble Fiber (g)	0.51		
Preparation Method	Total Insoluble Fiber (g)	0.82		
' Reference Amount	Dietary Fiber (2016) (g)	1.71	6.10	
	Soluble Fiber (2016) (g)	0.51		
Nutrient Content Claims	Insoluble Fiber (2016) (g)	0.82		
Notes	Non-digestible Carbohydrate (g)	0		
HACCP	Soluble Non-digestible Carbohydrate (g)	0		
Attachments	Insoluble Non-digestible Carbohydrate (g)	0		
	Total Sugars (g)	5.75		
	Added Sugar (g)	5.62	11.24	

### **Check Data**

- Use as part of your standard review of Recipes
- Compares estimated/calculated values to data as entered
- Does not indicate compliance or non-compliance, but serves as helpful feedback



# Review the Spreadsheet Report

_												
	Item Name	Quantity	Measure	Cals (kcal)	Prot (g)	Carb (g)	TotFib (g)	Fib(16) (g)	Sugar (g)	SugAdd (g)	Fat (g)	Sa
	🖃 📸 Gluten Free Bread	1 :	Serving	217.88	4.79	35.96	1.55	0.19	4.35	3.24	5.96	
	a flour, baking, gluten free	38.1807	Gram	134.15	2.06	30.96	1.03		0	0	0	
	awater, distilled	15.2865	Gram	0	0	0	0	0	0	0	0	
	egg, raw	12.8928	Gram	18.44	1.62	0.09	0	0	0.05	0	1.23	
	butter, unsalted	4.8822	Gram	35.01	0.04	0.00	0	0	0.00	0	3.96	į
	a sugar, white, granulated	3.2469	Gram	12.57	0	3.25	0	0	3.24	3.24	0	
	powdered milk, whole	2.7492	Gram	13.64	0.72	1.06	0	0	1.06	0	0.73	
	yeast, dry, instant, food service	0.6873	Gram	2.65	0.31	0.27	0.19	0.19	0	0	0.04	
	alt, table	0.6478	Gram	0	0	0	0	0	0	0	0	
	gum, xanthan, Novaxan, 200 granular	0.4266	Gram	1.43	0.03	0.33	0.33	-	0	0	0.00	
	<b>₹</b> Total	1	Serving	217.88	4.79	35.96	1.55	0.19	4.35	3.24	5.96	)

- Complete and correct entry of Ingredients contributes to accurate and compliant recipe analysis and labels. Review the Spreadsheet report for ALL recipes to ensure that required information is reported.
- Identify missing values (indicated by dashes) and populate the nutrient field(s) in the **Ingredient** record to fill in the blanks.

### Nutrients to View

- Sets of nutrients pertinent to your reports or needed for labels
- Genesis R&D includes several predetermined sets of nutrients
- Create as many new sets as you need
- Switch between the sets at any time













Prefere Modify...

Basic Carbohydrates

Basic Fats

Basic Protein and Amino Acids

Basic Proximates

**DRI Nutrients** 

Food Groups - Diabetic Exchanges

Food Groups - MyPlate

Glycemic Index

Label - Canada 2003 All

Label - Canada 2003 Mandatory

Label - Canada 2016 All

Label - Canada 2016 Mandatory

Label - EU All

Label - EU Energy

Label - EU Mandatory

Label - Mexico All

Label - Mexico Mandatory

Label - US 1990 All

Label - US 1990 Mandatory

Label - US 2016 All

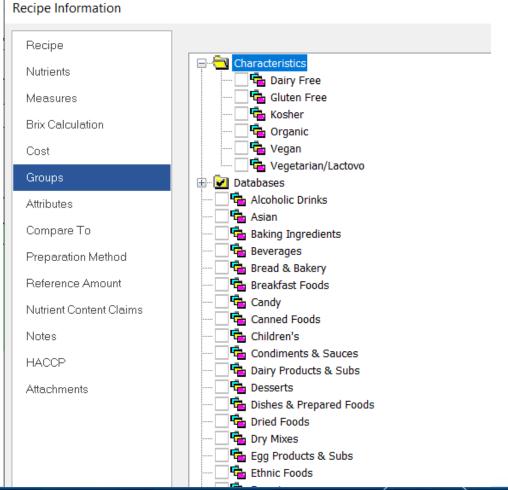


Label - US 2016 Mandatory

Label - US Restaurant Menu

# Groups in Genesis R&D

- Help organize data
- Select from existing Groups or create your own
- Can assign an ingredient or a recipe to multiple Groups
- MyPreferences: to always assign new items to Group(s)







Remd

2.40

30.00

18.00 12.89%

400.00 44.077

Per

Serving

0.00

0.50

0.41

0.82

30.08

0.14

0.61

18.13

0.00

7.88

2.32

.27

176.30 314.82

135.48

0.00

32.37 2300.00 5.00

14.07 1300.00

150.00

420.00

11.00

0.90

55.00 30.63%

8.619

118.34 4700.00

111.02 1250.00

0.90

0.72

Single Nutrient: Bread \* 50 25 Single Nutrient: Bread \* Percent 0 Cals Quantity Measure (kcal) 71.34 87.18% Item Name 19.6 Gram flour, all purpose, 8.67 10.59% white, unbleached, enriched 2.24 Gram sugar, white, 0.56 Gram granulated yeast, bakers, 22 5832 Gram

75

#### ESHA Research, Inc.

Per Serving

205.69

0.81

0.59

0.09

0

0.20

0.10

100g

367.30

1.45

1.05

0.16

0.36

0.10

Remd

0.45%

20.00

Multi Column: Bread \*

Folic Acid (mcg)

Vitamin B12 (mcg)

Biotin (mca)

Folate, DFE (mcg DFE)

Bread \*

2021 02 08 Date:

100

**Nutrients Per:** 100 gram

Calories (kcal)

Saturated Fat (g)

Trans Fatty Acid (g)

(Fat (g)

Poly Fat (g)

√Mono Fat (g)

Cholesterol (mg)

Carbohydrates (g)

Soluble Fiber

Dietary Fiber (2016) (a)

Calories from SatFat (kcal)

Nutrients

Measure:

1 Serving = 56 g,1 Slice = 28 g

Nutrient Unit Unit Amount Nutrient Amount 367.30 Folate, DFE 314.82 mcg DFE Calories kcal Calories from SatFat 1.45 kcal Folic Acid 135.48

Bread 02/08/2021

#### **Nutrition Facts**

12 servings per container 2 slices (56g) Serving size Amount per serving

210 Calories % Daily Value\* Total Fat 0.5g 0% Saturated Fat 0g Trans Fat 0g Cholesterol 0mg 0% Sodium 20mg 1% Total Carbohydrate 44g 16% 7% Dietary Fiber 2g Total Sugars 6g Includes 6g Added Sugars 12% Protein 6g Vitamin D 0mcg

INGREDIENTS: Water, All Purpose Unbleached Flour (Wheat Flour, Malted Barley Flour, Niacin (Vitamin B3), Iron, Thiamin (Vitamin B1), Riboflavin (Vitamin B2), Folic Acid), Sugar, Yeast, Salt.

Contains Wheat

OU-D

Spreadsheet: Bread \* Item Name Quantity SatCals (kcal) Fat (g) SatFat (g) TransFat (g) PolyFat ( Measure Cals (kcal) 🔳 🥁 Bread 205.69 0.81 1 Serving 0.59 0.09 0 in flour, all purpose, white, unbleached, enriched 49.265 Gram 179.32 0.69 0.48 0.08 0 Water 84.4121 Gram sugar, white, granulated 5.63029 Gram 21.79 0 0 yeast, bakers, active, dry 1.40757 Gram 4.57 0.01 0.13 0.11 0.042227 Gram salt, table

### **Best Practices for Documentation**

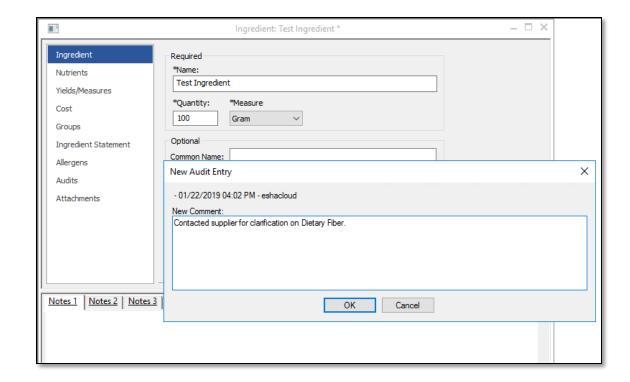


- Take a snapshot in time
- Keep records of final recipe, analysis, and label used on packaging
  - Recipe
  - Spreadsheet with minimum of label nutrients additional may be desirable
  - Label
- Use Groups to save and sort versions of Recipes
- Print to pdf in Genesis R&D to capture records
- Save pdf and attach to your Recipe

### **Audit Trail**



- Turned off by default
- When enabled and a file is saved, records the date and user that made the save
- Useful piece of documentation as Ingredients and Recipes are modified
- Comment box to enter additional notes



# Genesis R&D Training - Online



#### 2-day Professional Training

This 2-day training session covers the fundamentals of the Genesis R&D Food program: creating ingredients, building recipes/formulas, nutrition analysis and reporting, labeling, and best practices. In addition, this session covers a comprehensive regulatory review.

1-day	<b>Advanced</b>	<b>Training</b>
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This session covers advanced topics such as Advanced Labels, PDCAAS (protein digestibility score), range formulas, international labels, and much more. This session also covers a comprehensive regulatory review.

2-day Professional Dates	1-day Advanced Dates
February 23-24, 2021	February 25, 2021
March 23-24, 2021	March 26, 2021
April 20-21 – USDA Focused	n/a
May 11-12, 2021	May 13, 2021

Contact <u>training@esha.com</u> with any questions or to inquire about personalized training for your organization See the Training Schedule at: <a href="https://esha.com/news-events/training-schedule/">https://esha.com/news-events/training-schedule/</a>

#### QUESTIONS?



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